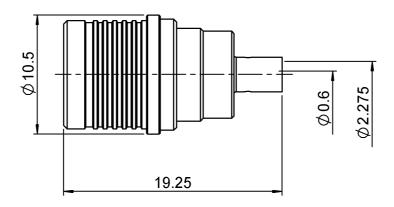
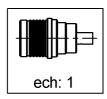
STRAIGHT PLUG SOLDER TYPE

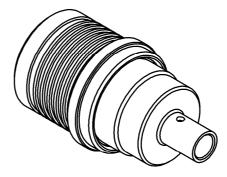
CABLE .085

R123.054.000

Series : QMA









All dimensions are in mm.



	COMPONENTS	MATERIALS	PLATINGS (µm)
_	BODY CENTER CONTACT OUTER CONTACT INSULATOR GASKET OTHERS PARTS -	BRASS BRASS BRASS PTFE - BRASS	BBR 2 NPGR BBR 2 BBR 2
	-	-	-

Issue: 0923 E

In the effort to improve our products, we reserve the right to make changes judged to be necessary.



STRAIGHT PLUG SOLDER TYPE

CABLE .085

R123.054.000

Series : **QMA**

PACKAGING

Standard	Unit	Other
100	'W' option	Contact us

ELECTRICAL CHARACTERISTICS

Impedance $\mathbf{50} \ \Omega$ Frequency $\mathbf{0-6} \ \mathrm{GHz}$

VSWR 1.05 + 0,0150 x F(GHz) Maxi Insertion loss .05 $\sqrt{F(GHz)}$ dB Maxi RF leakage - (80 - F(GHz)) dB Maxi Voltage rating 335 Veff Maxi Dielectric withstanding voltage Insulation resistance 5000 M Ω mini

MECHANICAL CHARACTERISTICS

Center contact retention

Axial force – Mating end
Axial force – Opposite end
Torque

NA N mini
NA N mini
NA N.cm mini

Recommended torque

Mating NA N.cm
Panel nut NA N.cm
Clamp nut NA N.cm
A/F clamp nut 0,0000 mm

Mating life 100 Cycles mini

Weight **4,9480** g

ENVIRONMENTAL

Operating temperature -40/+105 ° C

Hermetic seal **NA** Atm.cm3/s

Panel leakage NA

SPECIFICATION

CABLE ASSEMBLY

Stripping	a	b	С	d	e	f
mm	3,17	0,00	0,00	0,00	0,00	0,00

Assembly instruction:

Recommended cable(s)

KS 1 RG 405

Characteristics indicated on this data sheet are those that can be achieved with the highest performance cable. Intrinsic limitations of the cable may diminish the performance of the assembly

Cable retention

- pull off- torque130 N miniNA N.cm

TOOLING

Part Number	Description	Hexagon
R282.051.000	STRIPPING TOOL	
R282.063.000	POINTER GAUGE	
R282.740.000	SOLDERING	
	MOUNTING	
R282.744.220	SOLDERING	
	POSITIONER	
	(CENTER CONTACT)	
R282.862.090	CONTROL GAUGE	
	POSITIONER (CENTER CONTACT)	

OTHERS CHARACTERISTICS

: 3 < F < 6GHz :> 70db

Intermodulation:-120dBc at 1.8GHz(2x20W)

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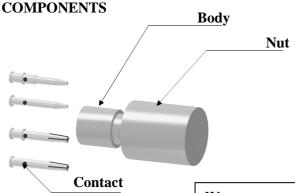


STRAIGHT PLUG SOLDER TYPE

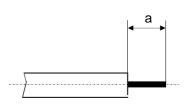
CABLE .085

R123.054.000

Series: QMA



STRIPPING DIMENSIONS



We recommend a thermal preconditionning cable

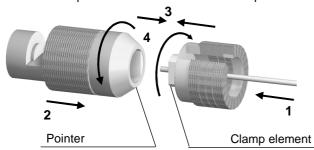
1

Insert the cable into the clamp element.

Present the pointer in front of the clamp element.

Push the cable until it stops, while holding the clamp element pushed on the hollow part of the pointer.

Turn the clamp element until the release of the pointer.



3

Mount the positioner A.

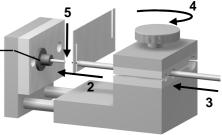
Slide the centre contact into the positioner A.

Insert the solder gauge between the centre contact and the

Tighten

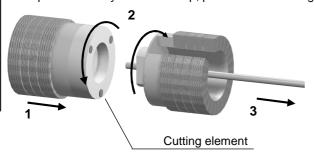
Solder the contact.

1 - Positioner A



2

Present the cutting element in front of the clamp element. Push and turn both elements, back part opposite to the front part.Once they reach the stop, pull without revolving.



4

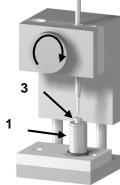
After cooling, remove the assembly from the jig.

Positioning the connector onto the Assembly jig.

Slide the cable into the connector until It bottoms against the insulator Tighten.

Put three rings of solder around The able and solder.

After cooling, remove the assembly From the jig.



2

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